

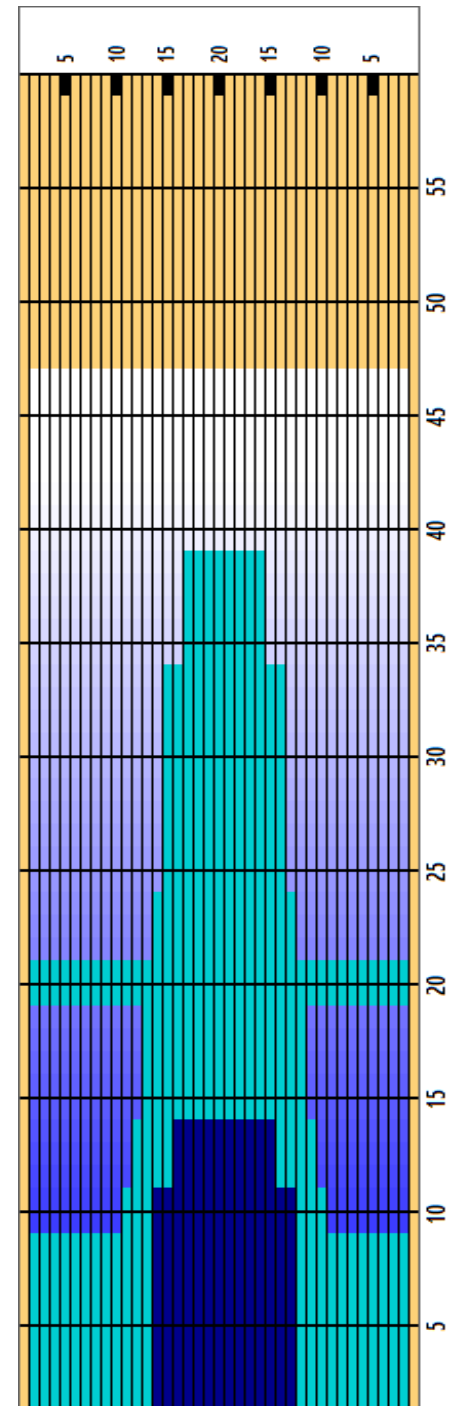


Oil Pattern Distance	47	Reverse Brush Drop	47	Oil Per Board	50 ul
Forward Oil Total	20.35 mL	Reverse Oil Total	1.2 mL	Volume Oil Total	21.55 mL
Tank Configuration	A Only	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	A	222	0.0	9.9	9.9	11100
2	11L	10R	1	14	A	20	9.9	11.8	1.9	1000
3	12L	11R	1	18	A	18	11.8	14.3	2.5	900
4	13L	12R	2	18	A	32	14.3	19.4	5.1	1600
5	2L	2R	1	18	A	37	19.4	21.9	2.5	1850
6	14L	13R	1	18	A	14	21.9	24.4	2.5	700
7	15L	14R	4	18	A	48	24.4	34.6	10.2	2400
8	17L	16R	2	18	A	16	34.6	39.7	5.1	800
9	2L	2R	0	22	A	0	39.7	41.0	1.3	0
10	2L	2R	0	30	A	0	41.0	47.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	47.0	14.0	-33.0	0
2	16L	15R	1	22	A	10	14.0	10.9	-3.1	500
3	14L	13R	1	18	A	14	10.9	8.4	-2.5	700
4	2L	2R	0	14	A	0	8.4	0.0	-8.4	0

Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.86	2.63	1.27	1.14	2.38	2.86

